

Rüstliste

Sortiert nach Position in WinTool-Liste

100 1050 - 20 C

51 - Chiron (SK40)

7050

O-Nummer

Bezeichnung Side Frame

Termin

Referenz wg

Bemerkungen



Werkstoff

713 - Aluminium - Knetlegierung ausgehärtet

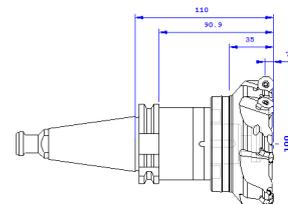
StNr 3.3206

DIN 3.3206

AFNOR 6060

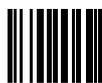
616093 Planfräser R220.43 100mm
OFEX 05T305
T 2 T25M

D 2
H
X1 100
Z1 110



6 1 6 0 9 3

| Drm. | Radius | S.-Länge | Winkel | Lagerplatz |
|------|--------|----------|--------|------------|
|------|--------|----------|--------|------------|



Rückzugsbolzen
DIN 69872 A für SK 40

| | | | | |
|------|---|---|---|-------|
| 0.00 | 0 | 0 | 0 | R1-S2 |
|------|---|---|---|-------|



5 1 0 0 8



Kombi-Aufsteckfräsdorn 32mm K
Vorgewuchtet
(DIN 6358)

| | | | | |
|-------|---|---|---|--|
| 58.00 | 0 | 0 | 0 | |
|-------|---|---|---|--|



5 1 1 6 7



Planfräser R220.43 100mm
OFEX 05T305
43 Grad

| | | | | |
|--------|---|----|---|--|
| 100.00 | 7 | 43 | 0 | |
|--------|---|----|---|--|



5 1 1 6 5



Wendeplatte OFEX05T305TN-M08
M08
T25M

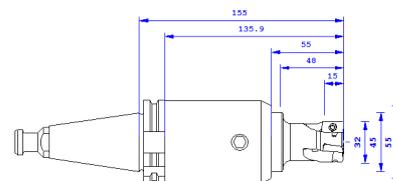
| | | | | |
|------|---|---|-----|---|
| 0.00 | 5 | 0 | 0.5 | 0 |
|------|---|---|-----|---|



5 1 1 7 3

616097 Eckfräser R217.69 32mm
AP** 1604.
T 1 T25M

D 1
H
X1 32
Z1 155



6 1 6 0 9 7

| Drm. | Radius | S.-Länge | Winkel | Lagerplatz |
|------|--------|----------|--------|------------|
|------|--------|----------|--------|------------|



Rückzugsbolzen
DIN 69872 A für SK 40

| | | | | |
|------|---|---|---|-------|
| 0.00 | 0 | 0 | 0 | R1-S2 |
|------|---|---|---|-------|



5 1 0 0 8



Fräterspannfutter 25mm
DIN 6359, Weldon

| | | | | |
|-------|----|---|---|-------|
| 55.00 | 25 | 0 | 0 | R2-S4 |
|-------|----|---|---|-------|



5 1 0 8 0



Eckfräser R217.69 32mm
AP** 1604.

| | | | | |
|-------|----|----|---|--|
| 32.00 | 15 | 90 | 0 | |
|-------|----|----|---|--|

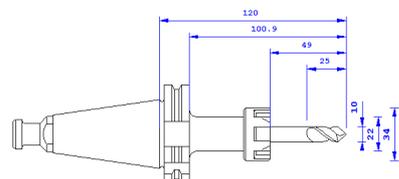
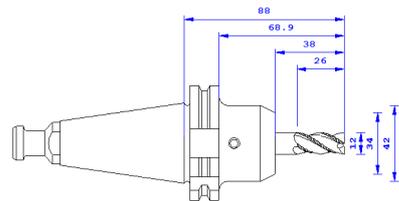


5 1 1 7 6

Rüstliste

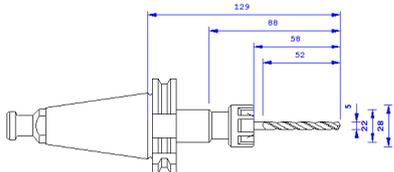
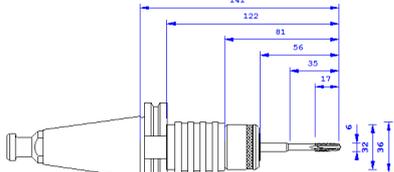
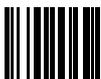
Sortiert nach Position in WinTool-Liste

| | | | | | | | |
|---------------|--|-------------|---------------|-----------------|---------------|-------------------|-----------|
| | Wendeplatte APFT 160430R-M13 M13 T25M | 0.00 | 16 | 0 | 3 | | |
| 3 | | | | | | | 5 1 1 7 2 |
| 616014 | Schaftfräser HSS 12mm Typ NR, unbeschichtet HSS Co8 | | | | | | |
| T 4 | | | | | | | |
| | | | | | | | |
| 6 1 6 0 1 4 | | | | | | | |
| | | Drm. | Radius | S.-Länge | Winkel | Lagerplatz | |
| | Rückzugsbolzen DIN 69872 A für SK 40 | 0.00 | 0 | 0 | 0 | R1-S2 | |
| 1 | | | | | | | 5 1 0 0 8 |
| | Fräterspannfutter 12mm DIN 6359, Weldon Vorgewuchtet | 34.00 | 12 | 0 | 5 | | |
| 1 | | | | | | | 5 1 0 7 7 |
| | Schaftfräser HSS 12mm Typ NRF, unbeschichtet HSS Co8 | 12.00 | 26 | 0 | 0 | | |
| 1 | | | | | | | 5 1 0 5 7 |
| 616106 | NC-Anbohrer 90° Typ N blank HSS | | | | | | |
| T 3 | | | | | | | |
| | | | | | | | |
| 6 1 6 1 0 6 | | | | | | | |
| | | Drm. | Radius | S.-Länge | Winkel | Lagerplatz | |
| | Rückzugsbolzen DIN 69872 A für SK 40 | 0.00 | 0 | 0 | 0 | R1-S2 | |
| 1 | | | | | | | 5 1 0 0 8 |
| | Spannzangenfutter ESX/ER20 Spannbereich 1-13 | 34.00 | 0 | 0 | 5 | | |
| 1 | | | | | | | 5 1 1 5 7 |
| | Spannzange 10mm ER20 doppelt geschlitzt Form B | 9.00 | 10 | 0 | 0 | | |
| 1 | | | | | | | 5 1 1 4 4 |
| | NC-Anbohrer 90° Typ N blank HSS | 10.00 | 25 | 0 | 0 | | |
| 1 | | | | | | | 5 1 1 8 6 |



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| | | | | | | | |
|---|---|-------|--------|----------|--------|------------|---|
| 616075 | Spiralbohrer HSS 5mm | D 5 | | | | |  |
| T 5 | N HSS | H | 0 | X1 | 129 | Z1 | |
|  | 6 1 6 0 7 5 | Drm. | Radius | S.-Länge | Winkel | Lagerplatz | |
|  | Rückzugsbolzen DIN 69872 A für SK 40 | 0.00 | 0 | 0 | 0 | R1-S2 |  |
| 1 | | | | | | | 5 1 0 0 8 |
|  | Spannzangenfutter ESX/ER16 Spannbereich 1,0-10 Vorgewuchtet | 28.00 | 0 | 0 | 0 | |  |
| 1 | | | | | | | 5 1 1 5 3 |
|  | Spannzange 5mm ER16 doppelt geschlitzt Form B | 4.00 | 5 | 0 | 0 | |  |
| 1 | | | | | | | 5 1 1 4 1 |
|  | Spiralbohrer HSS 5mm N HSS | 5.00 | 52 | 0 | 0 | |  |
| 1 | | | | | | | 5 1 1 2 1 |
| 616051 | Gewindebohrer M06 ISO2/6H DIN 371 | D 6 | | | | |  |
| T 6 | HSS-E | H | 6 | X1 | 141 | Z1 | |
|  | 6 1 6 0 5 1 | Drm. | Radius | S.-Länge | Winkel | Lagerplatz | |
|  | Rückzugsbolzen DIN 69872 A für SK 40 | 0.00 | 0 | 0 | 0 | R1-S2 |  |
| 1 | | | | | | | 5 1 0 0 8 |
|  | Gewindeschneidfutter WE-1 SK40 DIN 69871 M03-12 | 36.00 | 0 | 0 | 0 | |  |
| 1 | | | | | | | 5 1 0 3 4 |
|  | Schnellwechseleinsatz M 6 WES 1 mit Kupplung 6.0 x 4.9 M 6 | 32.00 | 6 | 0 | 0 | |  |
| 1 | | | | | | | 5 1 1 0 4 |
|  | Gewindebohrer M06 ISO2/6H DIN 371 HSS-E | 6.00 | 17 | 0 | 0 | |  |
| 1 | | | | | | | 5 1 0 8 1 |



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| | | | | | | | | |
|---------------|---|-------------|---------------|-----------------|---------------|-------------------|-----------|--|
| 616082 | Spiralbohrer HSS 14mm | D 7 | | | | | | |
| T 7 | N HSS | H | 0 | | | | | |
| | | X1 | 185 | | | | | |
| | | Z1 | | | | | | |
| | 6 1 6 0 8 2 | Drm. | Radius | S.-Länge | Winkel | Lagerplatz | | |
| | Rückzugsbolzen DIN 69872 A für SK 40 | 0.00 | 0 | 0 | 0 | R1-S2 | | |
| 1 | | | | | | | 5 1 0 0 8 | |
| | Spannzangenfutter ESX/ER32 Spannbereich 2,0-20 Vorgewuchtet | 50.00 | 0 | 0 | 5 | | | |
| 1 | | | | | | | 5 1 1 5 9 | |
| | Spannzange 14mm ER32 doppelt geschlitzt Form B | 12.00 | 14 | 0 | 0 | | | |
| 1 | | | | | | | 5 1 1 5 2 | |
| | Spiralbohrer HSS 14mm N HSS | 14.00 | 108 | 0 | 0 | | | |
| 1 | | | | | | | 5 1 1 2 6 | |